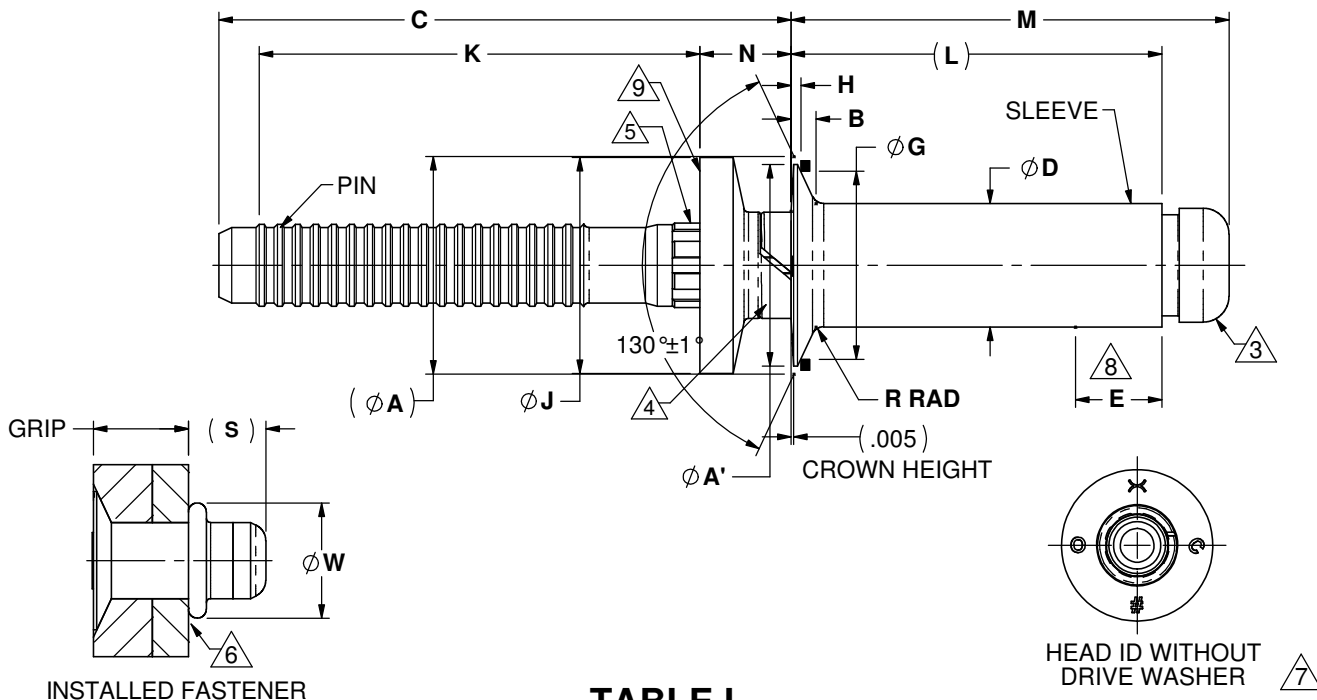




HOWMET FASTENING SYSTEMS  
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**TABLE I**

PART NUMBER	O/S DIA.	(Ø A) HEAD THEO. INTER.	Ø A' MIN	B HEAD HEIGHT MAX	C MIN.	Ø D SLEEVE ±.001	E MAX	Ø G GAGE ±.0001	H GAGE HEIGHT	Ø J ±.005	K ±.030	N ±.060	R RAD. MAX.	(S) DESIGN REF	Ø W MIN.	SINGLE SHEAR 1 2	TENSILE 1	SPINDLE RET.	HOLE LIMITS +.003 -.000
OUAB130-EU05-( )	05	.332	.296	.036	.844	.179	.315	.2831	.0188 .0148	.375	.800	.140	.025	.247	.242	1980	1050	525	.180
OUAB130-EU06-( )	06	.386	.347	.040	.875	.214	.335	.3271	.0192 .0152		.830	.160	.025	.307	.289	2925	1500	750	.215
OUAB130-EU08-( )	08	.507	.463	.054	1.000	.275	.385	.4319	.0237 .0197		.975	.190	.030	.376	.371	5000	2600	1300	.276

- 1. MINIMUM ULTIMATE SINGLE SHEAR AND TENSILE STRENGTHS IN POUNDS OF INSTALLED FASTENER.
- 2. APPLIES TO GRIPS 05-04 MAX, 06-05 MAX, 08-06 MAX AND UP. IN SHORTER GRIPS, A TRUE COMPOSITE SHEAR TEST CANNOT BE OBTAINED.
- 3. TRIM FLASH NOT TO EXCEED .005 MAXIMUM LENGTH ABOVE HEAD OF PIN.
- 4. SOLID OR SPLIT LOCK COLLAR - MANUFACTURER'S OPTION. SPLIT NOT TO EXCEED .020 WIDTH.
- 5. KNURLED TO FACILITATE FASTENER ASSEMBLY. NOT PART OF THE INSTALLED FASTENER.
- 6. BLIND SIDE HEAD MAY BE INSTALLED ON 7° MAXIMUM SLOPE.
- 7. IDENTIFICATION: HUCK SYMBOL, "O", "C" (MATERIAL) AND GRIP DASH NUMBER.
- 8. "E" LENGTH OF "ØD" MAY BE .002 UNDERSIZE.
- 9. DRIVE WASHER TO FACILITATE INSTALLATION ONLY. NOT PART OF THE INSTALLED FASTENER.

DIMENSIONS IN INCHES

<b>J</b>	PER ECN 14450, CHANGED ARCONIC LOGO TO HOWMET LOGO		Current Design Activity CAGE Code 0HDW7	PROCUREMENT SPEC T0106	DRAWN BY J. SCHLOBOHM
				CHECKED BY	SIGNATURE ON FILE
ISSUED	4/19/2004	OVERSIZE Unimatic® ADVANCED SERIES BLIND BOLT FASTENER, HIGH STRENGTH, PULL-TYPE, POSITIVE MECHANICAL LOCK, 130° FLUSH HEAD, LARGE FOOT PRINT A-286 CRES (95 KSI SHEAR) SINGLE ACTION INSTALLATION, EXPANDED GRIP RANGE			<b>OUAB130-EU</b> <b>SK12801</b>
REVISED	4/1/2020				
PAGE	1 OF 3				

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10. OVERLAP MINIMUM GRIP FOR -.06 DIAMETER IS .140 AND -.08 DIAMETER IS NONE.

**TABLE II**

GRIP NUMBER TABULATION															
GRIP DASH NUMBER	OVERLAP GRIP MIN	DESIGN GRIP RANGE		OVERLAP GRIP MAX	05		GRIP DASH NUMBER	OVERLAP GRIP MIN	DESIGN GRIP RANGE		OVERLAP GRIP MAX	06		08	
		MIN.	MAX.		( L )	M MAX			MIN.	MAX.		( L )	M MAX	( L )	M MAX
02	NONE	.094	.157	.173	.351	.491	02	NONE	.120	.157	.173	.370	.536	-	-
03	.146	.156	.220	.236	.413	.553	03	NOTE 10	.156	.220	.236	.432	.598	.494	.660
04	.209	.219	.282	.298	.476	.616	04	.203	.219	.282	.298	.495	.661	.556	.722
05	.271	.281	.345	.361	.538	.678	05	.265	.281	.345	.361	.557	.723	.619	.785
06	.334	.344	.407	.423	.601	.741	06	.328	.344	.407	.423	.620	.786	.681	.847
07	.396	.406	.470	.486	.663	.803	07	.390	.406	.470	.486	.682	.848	.744	.910
08	.459	.469	.532	.548	.726	.866	08	.453	.469	.532	.548	.745	.911	.806	.972
09	.521	.531	.595	.611	.788	.928	09	.515	.531	.595	.611	.807	.973	.869	1.035
10	.584	.594	.657	.673	.851	.991	10	.578	.594	.657	.673	.870	1.036	.931	1.097
11	.646	.656	.720	.735	.913	1.053	11	.640	.656	.720	.736	.932	1.098	.994	1.160
12	.709	.719	.782	.798	.976	1.116	12	.703	.719	.782	.798	.995	1.161	1.056	1.222
13	.771	.781	.845	.860	1.038	1.178	13	.765	.781	.845	.861	1.057	1.223	1.119	1.285
14	.834	.844	.907	.923	1.101	1.241	14	.828	.844	.907	.923	1.120	1.286	1.181	1.347
15	.896	.906	.970	.985	1.163	1.303	15	.890	.906	.970	.986	1.182	1.348	1.244	1.410
16	.959	.969	1.032	1.048	1.226	1.366	16	.953	.969	1.032	1.048	1.245	1.411	1.306	1.472
17	1.021	1.032	1.094	1.111	1.288	1.428	17	1.015	1.031	1.095	1.111	1.307	1.473	1.369	1.535
18							18	1.078	1.094	1.157	1.173	1.370	1.536	1.431	1.597
19							19	1.140	1.156	1.220	1.236			1.494	1.660
20							20	1.203	1.219	1.282	1.298			1.556	1.722

**TABLE III**

OUAB130-EU INSTALLED WEIGHT IN LBS (1000 pcs.)							
GRIP	5 DIA	6 DIA	8 DIA	GRIP	5 DIA	6 DIA	8 DIA
-02	2.75	4.43		-12	6.50	9.86	18.40
-03	3.17	4.91	10.03	-13	6.87	10.41	19.33
-04	3.54	5.46	10.96	-14	7.24	10.96	20.26
-05	3.91	6.01	11.89	-15	7.61	11.51	21.19
-06	4.28	6.56	12.82	-16	7.98	12.06	22.12
-07	4.65	7.11	13.75	-17	8.35	12.61	23.05
-08	5.02	7.66	14.68	-18		13.16	23.98
-09	5.39	8.21	15.61	-19			24.91
-10	5.76	8.76	16.54	-20			25.84
-11	6.13	9.31	17.47				

DIMENSIONS IN INCHES

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	ISSUED	4/19/2004	OVERSIZE Unimatic® ADVANCED SERIES BLIND BOLT FASTENER, HIGH STRENGTH, PULL-TYPE, POSITIVE MECHANICAL LOCK, 130° FLUSH HEAD, LARGE FOOT PRINT A-286 CRES (95 KSI SHEAR) SINGLE ACTION INSTALLATION, EXPANDED GRIP RANGE	CHECKED BY	SIGNATURE ON FILE
	REVISED	4/1/2020		<b>OUAB130-EU</b>	
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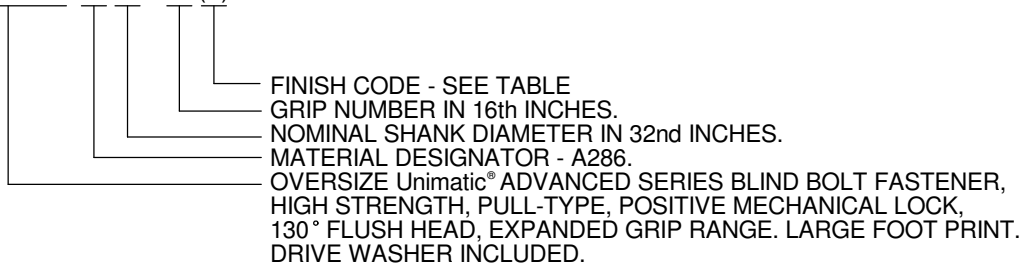
**TABLE I V**

FINISH CODE	MATERIAL			FINISH			LUBE
	SLEEVE	PIN	LOCK COLLAR	SLEEVE	PIN	LOCK COLLAR	
NONE	A-286 CRES AMS 5737	A-286 CRES AMS 5737	A-286 CRES AMS 5737 OR 316 CRES AMS5690	PASSIVATE AMS2700 & AMS-QQ-P-35	PASSIVATE AMS2700 & AMS-QQ-P-35	PASSIVATE AMS2700 & AMS-QQ-P-35	OPTIONAL
D	A-286 CRES AMS 5737	A-286 CRES AMS 5737	A-286 CRES AMS 5737 OR 316 CRES AMS5690	ALUMINUM COAT MIL-DTL-83488	PASSIVATE AMS2700 & AMS-QQ-P-35	PASSIVATE AMS2700 & AMS-QQ-P-35	OPTIONAL
CD	A-286 CRES AMS 5737	A-286 CRES AMS 5737	A-286 CRES AMS 5737 OR 316 CRES AMS5690	CAD. PLATE AMS-QQ-P-416 TYPE IICLEAR DICHROMATE CLASS 2	PASSIVATE AMS2700 & AMS-QQ-P-35	PASSIVATE AMS2700 & AMS-QQ-P-35	OPTIONAL
AC	A-286 CRES AMS 5737	A-286 CRES AMS 5737	A-286 CRES AMS 5737 OR 316 CRES AMS5690	HIKOTE 1 PER NAS4006 AND BMS 10-85	PASSIVATE AMS2700 & AMS-QQ-P-35	PASSIVATE AMS2700 & AMS-QQ-P-35	OPTIONAL

LUBRICATION- WHEN LUBRICATED, PARTS SHALL BE LUBRICATED PER AS5272, AS87132 OR LOX COMPATIBLE DRY FILM LUBRICANT. (MANUFACTURER'S OPTIONS)

HUCK PART NUMBER EXAMPLE:

OUAB130-EU06 - 04( )



DIMENSIONS IN INCHES

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