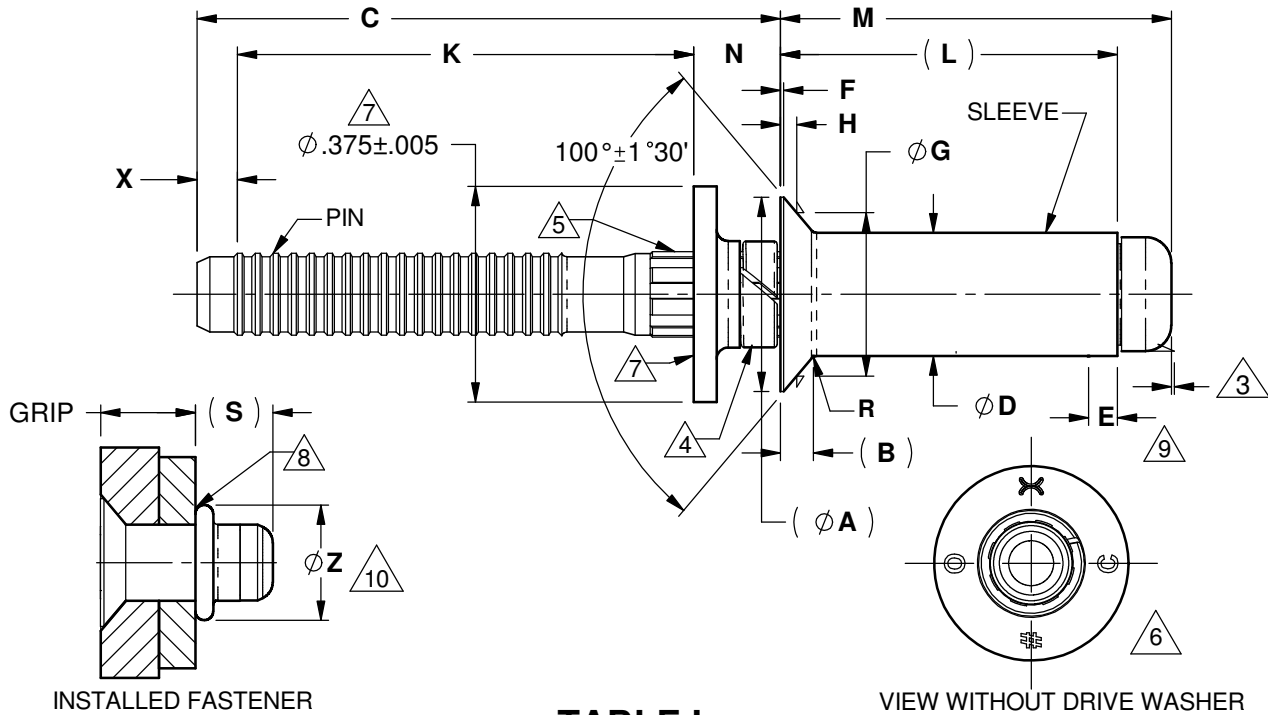




HOWMET FASTENING SYSTEMS  
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**Unimatic®**  
**ADVANCED BLIND BOLT**  
**ENGINEERING**  
**STANDARD**



**TABLE I**

PART NUMBER	DIA. DASH NO.	(ØA) HEAD THEO.	(B) HEAD HEIGHT	C MIN	ØD ±.001	E MAX	F MAX	ØG GAGE ±.0001	H GAGE HEIGHT	K ±.030	N ±.060	R RAD MAX	(S)	X ±.030	ØZ MIN.	SINGLE SHEAR STRENGTH LBS	TENSILE STRENGTH LBS	SPINDLE RET. LBS	HOLE SIZE +.003 -.000
OUAB6127-EU05-( )	-05	.290	.044	.844	.179	.315	.010	.2559	.0127 .0108	.800	.140	.010	.247	.060	.242	1980	1050	525	.180
OUAB6127-EU06-( )	-06	.357	.057	.875	.214	.335	.010	.3173	.0150 .0131	.830	.160	.015	.307	.070	.289	2925	1500	750	.215
OUAB6127-EU08-( )	-08	.480	.083	1.000	.275	.385	.012	.4319	.0196 .0176	.975	.190	.020	.376	.090	.371	5000	2600	1300	.276

- 1. MINIMUM ULTIMATE SINGLE SHEAR AND TENSILE STRENGTHS, IN POUNDS, OF INSTALLED FASTENER.
- 2. APPLIES TO GRIPS 05-04 MAX, 06-05 MAX, AND 08-06 MAX AND GREATER. IN SHORTER GRIPS, A TRUE COMPOSITE SHEAR TEST CANNOT BE PERFORMED.
- 3. TRIM FLASH NOT TO EXCEED .005 MAXIMUM LENGTH ABOVE HEAD OF PIN.
- 4. SOLID OR SPLIT LOCK COLLAR AT MANUFACTURER'S OPTION.
- 5. KNURLED TO RETAIN FASTENER ASSEMBLY. NOT PART OF INSTALLED FASTENER.
- 6. IDENTIFICATION: HUCK SYMBOL, "O" FOR OVERSIZE, "C" FOR MATERIAL, AND GRIP DASH NUMBER.
- 7. DRIVE WASHER TO FACILITATE INSTALLATION ONLY. NOT PART OF INSTALLED FASTENER. .05 DIA SIZE ALSO AVAILABLE WITH REDUCED O.D. DRIVE ANVIL OF .312±.005, SEE PART NUMBER EXAMPLES.
- 8. BLIND SIDE HEAD MAY BE INSTALLED ON 7° MAXIMUM SLOPE
- 9. SLEEVE DIAMETER "D" MAY BE .002 UNDERSIZE IN THIS AREA.

DIMENSIONS IN INCHES

<b>J</b>	PER ECN 14450 CHANGED ARCONIC LOGO TO HOWMET LOGO		Current Desgn Activity CAGE Code 0HDW7	PROCUREMENT SPEC T0106	DRAWN BY J. SCHLOBOHM
	ISSUED 4/19/2004	OVERSIZE Unimatic® ADVANCED SERIES BLIND BOLT FASTENER, HIGH STRENGTH, PULL-TYPE, POSITIVE MECHANICAL LOCK, 100° FLUSH HEAD (MS20426), A-286 CRES (95 KSI SHEAR), SINGLE ACTION INSTALLATION, EXPANDED GRIP RANGE, LARGE FOOT PRINT			CHECKED BY SIGNATURE ON FILE
REVISID 1/22/2020					<b>OUAB6127-EU</b>
PAGE 1 OF 3					<b>SK12802</b>

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△10 THE AVERAGE READING OF THE SMALLEST & LARGEST OBSERVED VALUE ON THE SAME SPECIMEN MUST BE EQUAL TO OR GREATER THAN THE STATED MINIMUM DIAMETER. THIS IS APPLICABLE TO DESIGN GRIP RANGE.

△11 OVERLAP MIN. GRIP FOR .06 DIA IS .140 AND FOR .08 DIA IS NONE.

**TABLE II**

**GRIP NUMBER TABULATION**

GRIP DASH NO.	OVERLAP GRIP MIN 05 DIA	DESIGN GRIP RANGE		OVERLAP GRIP MAX 05 DIA	05		GRIP DASH NO.	OVERLAP GRIP MIN 06 & 08 DIA	DESIGN GRIP RANGE 06 & 08 DIA.		OVERLAP GRIP MAX 6 & 8 DIA	06		08	
		MIN.	MAX.		(L)	M MAX			MIN.	MAX.		(L)	M MAX	(L)	M MAX
02	NONE	.094	.157	.173	.336	.476	02	NONE	.120	.157	.173	.355	.521		
03	.146	.156	.220	.236	.398	.539	03	△11	.156	.220	.236	.417	.584	.479	.645
04	.209	.219	.282	.298	.460	.602	04	.203	.219	.282	.298	.480	.647	.541	.708
05	.271	.281	.345	.361	.523	.664	05	.265	.281	.345	.361	.542	.709	.604	.770
06	.334	.344	.407	.423	.585	.727	06	.328	.344	.407	.423	.605	.772	.666	.833
07	.396	.406	.470	.486	.648	.789	07	.390	.406	.470	.486	.667	.834	.729	.895
08	.459	.469	.532	.548	.710	.852	08	.453	.469	.532	.548	.730	.897	.791	.958
09	.521	.531	.595	.611	.773	.914	09	.515	.531	.595	.611	.792	.959	.854	1.020
10	.584	.594	.657	.673	.835	.977	10	.578	.594	.657	.673	.855	1.022	.916	1.083
11	.646	.656	.720	.736	.898	1.039	11	.640	.656	.720	.736	.917	1.084	.979	1.145
12	.709	.719	.782	.798	.960	1.102	12	.703	.719	.782	.798	.980	1.147	1.041	1.208
13	.771	.781	.845	.861	1.023	1.164	13	.765	.781	.845	.861	1.042	1.209	1.104	1.271
14	.834	.844	.907	.923	1.085	1.227	14	.828	.844	.907	.923	1.105	1.272	1.166	1.333
15	.896	.906	.970	.986	1.148	1.289	15	.890	.906	.970	.986	1.167	1.334	1.229	1.396
16	.959	.969	1.032	1.048	1.210	1.352	16	.953	.969	1.032	1.048	1.230	1.397	1.291	1.458
							17	1.018	1.031	1.095	1.111	1.292	1.459	1.354	1.521
							18	1.078	1.094	1.157	1.173	1.355	1.522	1.416	1.583
							19	1.141	1.156	1.220	1.236	1.417	1.584	1.479	1.646
							20	1.203	1.219	1.282	1.298	1.480	1.647	1.541	1.708

**TABLE III**

OUAB6127 INSTALLED WEIGHT IN LBS (1000 pcs.)				OUAB6127 INSTALLED WEIGHT IN LBS (1000 pcs.)			
GRIP	5 DIA	6 DIA	8 DIA	GRIP	5 DIA	6 DIA	8 DIA
02	2.68	4.38		12	6.40	9.83	18.71
03	3.07	4.88	10.34	13	6.77	10.38	19.64
04	3.44	5.43	11.27	14	7.14	10.93	20.57
05	3.81	5.98	12.20	15	7.51	11.48	21.50
06	4.18	6.53	13.13	16	7.88	12.03	22.43
07	4.55	7.08	14.06	17		12.58	23.36
08	4.92	7.63	14.99	18		13.13	24.29
09	5.29	8.18	15.92	19		13.68	25.22
10	5.66	8.73	16.85	20		14.23	26.15
11	6.03	9.28	17.78				

DIMENSIONS IN INCHES

<b>J</b>	PER ECN 14450 CHANGED ARCONIC LOGO TO HOWMET LOGO		Current Desgn Activity CAGE Code 0HDW7	PROCUREMENT SPEC T0106	DRAWN BY J. SCHLOBOHM
	ISSUED 4/19/2004	REVISID 1/22/2020	OVERSIZE Unimatic® ADVANCED SERIES BLIND BOLT FASTENER, HIGH STRENGTH, PULL-TYPE, POSITIVE MECHANICAL LOCK, 100 ° FLUSH HEAD (MS20426), A-286 CRES (95 KSI SHEAR), SINGLE ACTION INSTALLATION, EXPANDED GRIP RANGE, LARGE FOOT PRINT		CHECKED BY SIGNATURE ON FILE
PAGE 2 OF 3				<b>OUAB6127-EU</b>	
			<b>SK12802</b>		







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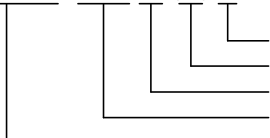
**TABLE IV**

FINISH CODE	COMPONENT DESCRIPTION	 MATERIAL	FINISH	LUBE 
NONE	SLEEVE	A-286 PER AMS5737	PASSIVATE PER AMS2700	OPTIONAL
	PIN	A-286 PER AMS5737	PASSIVATE PER AMS2700	
	LOCK COLLAR 	A-286 PER AMS5737 OR TYPE 316 CRES PER AMS5690	PASSIVATE PER AMS2700	
D	SLEEVE	A-286 PER AMS5737	ALUMINUM COAT PER MIL-DTL-83488	OPTIONAL
	PIN	A-286 PER AMS5737	PASSIVATE PER AMS2700	
	LOCK COLLAR 	A-286 PER AMS5737 OR TYPE 316 CRES PER AMS5690	PASSIVATE PER AMS2700	
CD	SLEEVE	A-286 PER AMS5737	CAD PLATE PER AMS-QQ-P-416, TYPE II, CLEAR CHROMATE, CLASS 2	OPTIONAL
	PIN	A-286 PER AMS5737	PASSIVATE PER AMS2700	
	LOCK COLLAR 	A-286 PER AMS5737 OR TYPE 316 CRES PER AMS5690	PASSIVATE PER AMS2700	
AC	SLEEVE	A-286 PER AMS5737	HIKOTE 1 PER NAS4006 AND BMS 10-85	OPTIONAL
	PIN	A-286 PER AMS5737	PASSIVATE PER AMS2700	
	LOCK COLLAR 	A-286 PER AMS5737 OR TYPE 316 CRES PER AMS5690	PASSIVATE PER AMS2700	

 LUBE AND LOCK COLLAR MATERIAL AT MANUFACTURER'S OPTION. LUBRICATION- WHEN LUBRICATED, PARTS SHALL BE LUBRICATED PER AS5272, AS87132 OR LOX COMPATIBLE DRY FILM LUBRICANT. (MANUFACTURER'S OPTIONS)

 MATERIAL REFERS TO CHEMICAL COMPOSITION ONLY.

PART NUMBER  
 OUAB6127-EU06-06 (\* ) R



CODE "R" FOR REDUCED DRIVE ANVIL DIAMETER ON -.05 DIA SIZE ONLY.  
 FINISH CODE - SEE TABLE.  
 GRIP NUMBER IN 16th INCHES.  
 NOMINAL SHANK DIAMETER IN 32nd INCHES.  
 OVERSIZE Unimatic® ADVANCED SERIES BLIND BOLT FASTENER,  
 HIGH STRENGTH, PULL-TYPE, A286 CRES MATERIAL, POSITIVE  
 MECHANICAL LOCK, 100° FLUSH HEAD (MS20426), EXPANDED GRIP  
 RANGE, LARGE FOOT PRINT. DRIVE WASHER INCLUDED.

DIMENSIONS IN INCHES

<b>J</b>	PER ECN 14450 CHANGED ARCONIC LOGO TO HOWMET LOGO		Current Desgn Activity CAGE Code 0HDW7	PROCUREMENT SPEC T0106	DRAWN BY J. SCHLOBOHM	CHECKED BY SIGNATURE ON FILE
	ISSUED	4/19/2004	OVERSIZE Unimatic® ADVANCED SERIES BLIND BOLT FASTENER, HIGH STRENGTH, PULL-TYPE, POSITIVE MECHANICAL LOCK, 100 ° FLUSH HEAD (MS20426), A-286 CRES (95 KSI SHEAR), SINGLE ACTION INSTALLATION, EXPANDED GRIP RANGE, LARGE FOOT PRINT		<b>OUAB6127-EU</b>	
REVISED	1/22/2020					
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