

IDENTIFICATION OF SINGLE ACTION 05 AND 06 DIAMETER CODE BLIND BOLTS

PURPOSE:

The purpose of this document is to communicate changes to visible identification of single action 05 and 06 diameter code blind bolts.

SCOPE:

This change affects all single action blind bolt parts with diameter codes 05 and 06 that conform to NASM21140, NASM21141, NASM90353, and NASM90354. This includes the following part families:

MS21140S, MS21140U, MS21141S, MS21141U, MS90353S, MS90353U, MS90354S, MS90354U, SBP-EU, SBP-T, SB100-EU, SB100-T, UBP-EU, UBP-T, UB100-EU, and UB100-T

COMMENTS:

On December 19, 2024, new revisions of NASM21140, NASM21141, NASM90353, and NASM90354 were released. One of the changes in these revisions was a change to the identification requirements of single action parts, diameter codes 05 and 06, from green color coding only to green color coding and/or a depressed "S" marking on the head of the pin. This change is consistent to the change made to NAS1919 and NAS1921 single action parts in the 1990's. In early 2024, Howmet Fastening Systems began adding an "S" to the head of single action diameter code 05 and 06 blind bolts in addition to the green color coding. Effective December 23, 2024, Howmet Fastening Systems will cease color coding of these parts. This change supports the environmental goals of Howmet Fastening Systems as well as the goals of users of these fasteners.

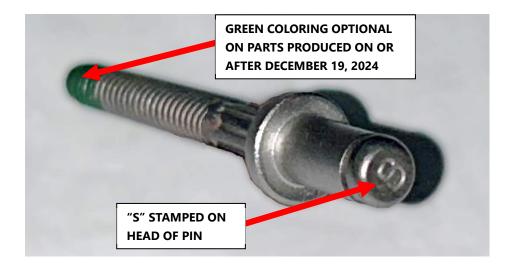
If you have any questions, contact:

HFSTechSupport@howmet.com



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